

Date: Thursday, 11/15/2007 7:32:15 AM
 User: Kim Johnston

Process Sheet

51

| | |
|--|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 350/355 AS X-TUBE FWD UNDER REVIEW |
| Job Number : 35728 | |
| Estimate Number : 12485 | |
| P.O. Number : | Part Number : D350748101 |
| This Issue : 11/15/2007 S.O. No. : | Drawing Number : UNDER REVIEW N/A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 1 / Type : LANDING GEAR | Drawing Revision : N/A REV 6 |
| Previous Run : 35727 | Material : N/A 07/11/15 |
| Written By : | Due Date : 12/21/2007 Qty: 1 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev: A New Issue 06-07-05 JLM | |
| Est Rev: B Update qty of MS21042L5 06-09-12 KJ | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



| | |
|---|--------|
| Comment: Photocopy bluefile & type labels per PPPD350-748-101 | CHG001 |
|---|--------|

06/04/11

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|-----|--------|---------------------------------------|
| 2.0 | 35728A | X-TUBE AS 350/355 HI FWD UNDER REVIEW |
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| Comment: Sub-Component X-TUBE AS 350/355 HI FWD |
| D350-748-141 B |

35 P8A

08/04/11

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|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



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|--------------------------------|
| Comment: PACKAGING RESOURCE #1 |
| Pick Packing Kit |

| | | |
|-----|--------|------------|
| 4.0 | D35001 | 350 SADDLE |
|-----|--------|------------|



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| Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) |
| 350 SADDLE |
| Batch: B32203 |

AS 08/04/11 (X)

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|-----|--------|---------|
| 5.0 | D35011 | BUSHING |
|-----|--------|---------|



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|---|
| Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) |
| BUSHING |
| Batch: B35782 x6 B32204 x6 |

AS 08/04/11 (X)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 AS X-TUBE FWD UNDER REVIEW

Job Number: 35728

Part Number: D350748101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Batch:

M105810

AS

08/04/11

(XU)

7.0

AN441A

bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

bolt

Batch:

M105940

AS

08/04/11

(XU)

8.0

AN532A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch:

M106519

AS

08/04/11

(XU)

9.0

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Washer

Batch:

M106780

AS

08/04/11

(XU)

10.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Batch:

M107008

AS

08/04/11

(XU)

11.0

MS21042L4

Nut



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

Batch:

M106825

AS

08/04/11

(XU)

12.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Batch:

M106785

AS

08/04/11

(XU)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Drawing Name: 350/355 AS X-TUBE FWD UNDER REVIEW

Job Number: 35728

Part Number: D350748101

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/04/11 (1)

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-748-101

Location:

PPP Rev: B

10 84/11 (1)

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/14 (1)

Job Completion



MF 08-04-11

W

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries